

Application Note AN-PAN-1027

# Online monitoring of TBC in styrene storage tanks according to ASTM D4590

In the production of styrene, butadiene, and vinyl acetate, the stabilizer 4-*tert*-butylcatechol (TBC) plays a crucial role in preventing premature polymerization during storage and transport.

In order to guarantee product quality, the TBC concentration in styrene must be maintained

above 10–15 mg/L. Close monitoring of the concentration is necessary to control TBC levels.

This Process Application Note presents a solution for online colorimetric determination of TBC in styrene (as per ASTM D4590) with the **2060 TI Ex Proof Process Analyzer** from Metrohm Process Analytics.



collection, analysis, and results further magnifies the challenge of promptly addressing any deviations from optimal TBC concentrations. For operators tasked with maintaining TBC levels above the critical threshold of 10–15 mg/L, a more responsive and continuous monitoring approach is important to mitigate the risk of polymerization incidents and maintain product quality throughout the entire storage and

transportation process.

A photometric process analyzer accurately tracks TBC reduction at the styrene storage tank inlet to maintain optimal conditions around the clock. Metrohm Process Analytics offers the **2060 TI Ex Proof Process Analyzer** for monitoring TBC concentration in styrene (Figure 2).

## APPLICATION

The method used is based on ASTM D4590 for the colorimetric analysis of 4-*tert*-butylcatechol

(TBC) in styrene. The results are calculated based on a photometric determination at 490 nm.

**Table 1.** Parameter to monitor in styrene storage.

| Parameter                           | Concentration [mg/L] |
|-------------------------------------|----------------------|
| 4- <i>tert</i> -butylcatechol (TBC) | 0–50                 |

## REMARKS



Due to styrene’s sensitivity to light and heat, storage conditions can quickly become hazardous. Continuous monitoring is essential. In hazardous environments, only explosion-proof analyzers like the **2060 TI Ex Proof Process Analyzer** (Figure 2) ensure safe, real-time TBC control.

**Figure 2.** 2060 TI Ex Proof Process Analyzer for monitoring TBC in styrene.

## CONCLUSION

Online monitoring of TBC, as defined in accordance with ASTM D4590, is essential for maintaining product quality and safety during the production and storage of styrene, butadiene, and vinyl acetate. The presence of TBC prevents early polymerization, thereby avoiding potential hazards associated with unwanted polymerization reactions. Maintaining TBC concentrations above the

critical threshold of 10–15 mg/L is crucial. This requires close and continuous monitoring. Online process analyzers, such as the **2060 TI Ex Proof Process Analyzer** from Metrohm Process Analytics (configured for photometric analysis), offer a reliable solution for real-time TBC concentration monitoring. This ensures optimal storage conditions and product quality.

## RELATED APPLICATION NOTES

[AN-PAN-1007](#) Online analysis of peroxide in the HP-PO process

[AN-PAN-1041](#) Inline monitoring of free

[isocyanate \(%NCO\) content in polyurethane](#)

[AN-PAN-1053](#) Monitoring of DOTP production via esterification with inline analysis

## OTHER RELATED DOCUMENTS

[WP-048](#) Utilizing online chemical analysis to

[optimize propylene oxide production](#)

## BENEFITS FOR ONLINE PROCESS ANALYSIS

- **Optimize product quality** and increase profit with fast response times to variation in process conditions.
- **Fully automated diagnostics**—automatic alarms for when TBC concentrations are outside of the specified parameters.
- **Safe working environment** and automated sampling.



## REFERENCE

1. Falcke, H.; Holbrook, S.; Clenahan, I.; et al. *Best Available Techniques (BAT) Reference Document for the Production of Large Volume Organic Chemicals. Industrial Emissions Directive 2010/75/EU (Integrated Pollution Prevention and Control)*. JRC Publications Repository. <https://publications.jrc.ec.europa.eu/repository/handle/JRC109279> (accessed 2024-03-06). <https://doi.org/10.2760/77304>

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## CONFIGURATION



### 2060 TI Ex Proof Process Analyzer

2060 TI Ex Proof Process Analyzer 是一款本安全型湿化学程分析,用于 0 区、1 区和 2 区或 20 区、21 区和 22 区气体或粉危境中的程。器符合欧盟指令 94/9/EC(ATEX95),并准在 1 区和 2 区使用。其合了吹和加系与本安全型子。空气吹段和持超可防止潜在爆炸性境入分析外。

分析的无需大型分析遮蔽棚行吹,可直接安装在危区域内的生上。它支持多分析技,包括滴定、休滴定法、光度法、子性量和直接量。